



VOLUMIZING MOLDING FIBER ETB3715

INGREDIENTS	INCI NAME	
Water	Water	73.7%
POE-27	PEG160M	0.2%
Hest T3IS	Trimethylolpropane triisostearate	1.0%
Hest T3S	Trimethylolpropane tristearate	5.0%
Hetoxol C30P	PPG-30 Cetyl Ether	1.0%
Hetoxol CAWS	PPG-5 Ceteth 20	3.0%
Hetoxol I-20-20	Octyldodeceth-20	3.0%
Hetoxol G	Stearyl Alcohol (and) Cetareth-20	5.0%
Lipomulse 165	Glyceryl Monostearate (and) PEG-100 Stearate	5.0%
PVP K30	PVP	0.5%
Permethyl 102A	Isoeicosane	2.0%
Paragon III	Phenoxyethanol (and) DMDM Hydantoin (and) Methyl Paraben (and) Propyl Paraben	0.6%
		100.0%

PROCEDURE

- 1) Dissolve the POE-27 in water and begin heating to 80-85C.
- 2) Combine the Hest T3IS, Hest T3S, Hetoxol C30P, Hetoxol CAWS, Hetoxol I-20-20, Hetoxol G and Lipomulse and begin heating to 80-85C.
- 3) With adequate mixing add Step 2 to Step 1 once both reach 80-85C.
- 4) Continuing mixing for 5-10 minutes. Once uniform cool to 40C.
- 5) Add the PVP K30, Permethyl 102A and Paragon III at 40-45C.
- 6) Mix until uniform and continue cooling to room temperature.

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